Process Flow, Standard

Applicable for R320s and R320sc

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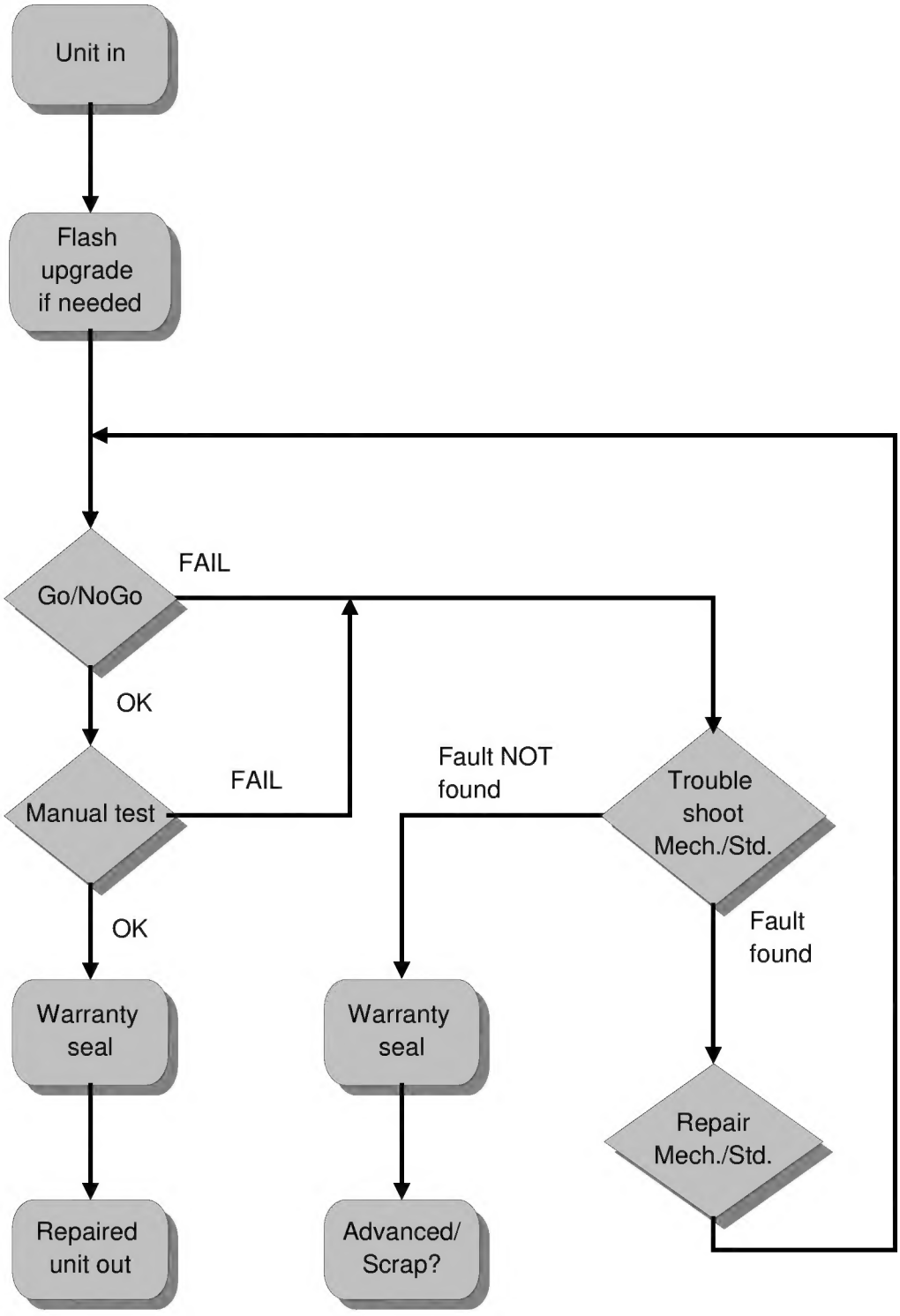
1 Process Flow



1.1 Process Flow Description

Box	Reference
Flash upgrade (if needed)	***Test Instruction, Standard***. - If necessary, update the phone with the latest software revision. Continue with **Go/NoGo**.
Go/NoGo	***Test Instruction, Standard***. - Verify the radio parameters of the phone by using a test instrument. If the phone fails, continue with **Trouble shoot**, or if it passes continue with **Manual test**.
Manual test	***Test Instruction, Standard***. - To verify the phone, all test actions must be performed. If the phone fails continue with **Trouble shoot**, or if it passes continue with **Warranty seal**.
Troubleshoot (Mech/Std)	***Trouble Shooting Guide, Mechanical and Standard.*** - Trouble-shoot the phone according to the guide for the most common faults. If a fault is found, continue with **Repair,** otherwise continue with **Warranty seal** and send the phone to higher level.
Repair (Mech/Std)	***Working Instructions, Mechanical and Standard***. - Repair the faulty phone according to the instruction. Continue with **Manual test**.
Warranty seal	***Working Instructions, Mechanical***. - Apply a warranty seal after succeeded repair according to the instruction. Return the phone to the customer or send to higher level.

2 Revision History

Rev.	Date	Changes / Comments
A	2000-04-17	